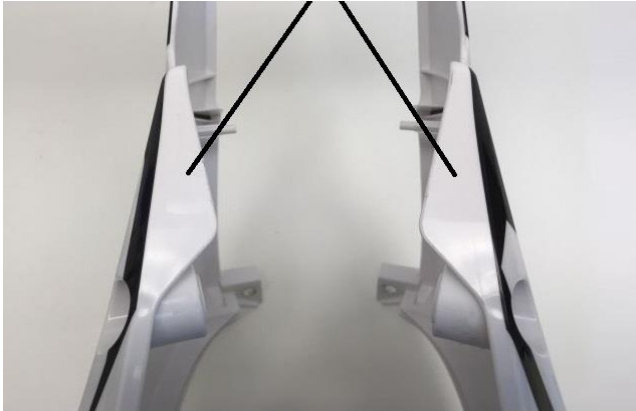


## 18-280 / 18-B280 RADIATOR BRACE INSTRUCTIONS

Remove seat and airbox cover from bike.  
Remove both shrouds from bike. Cut out the templates and tape them to left and right side of the shroud flange (located directly below the shroud boss of the rear mount hole).

**TAPE TEMPLATES HERE**

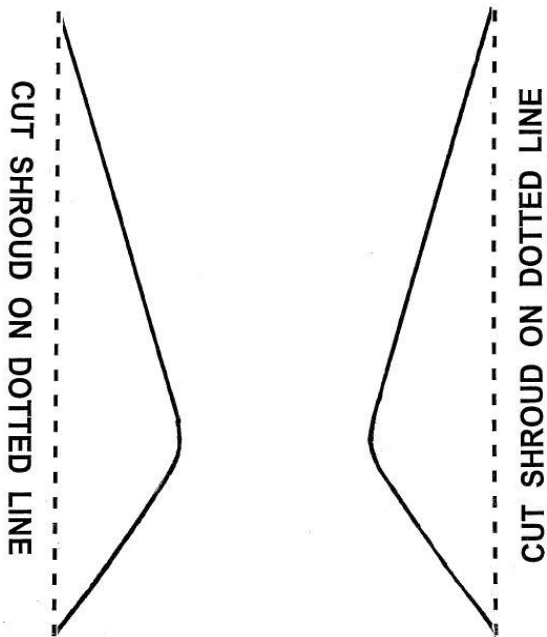


(VIEWING BOTTOM OF SHROUDS)

Use a razor knife and a straight edge to score on dotted line. Remove templates. Trim shrouds.

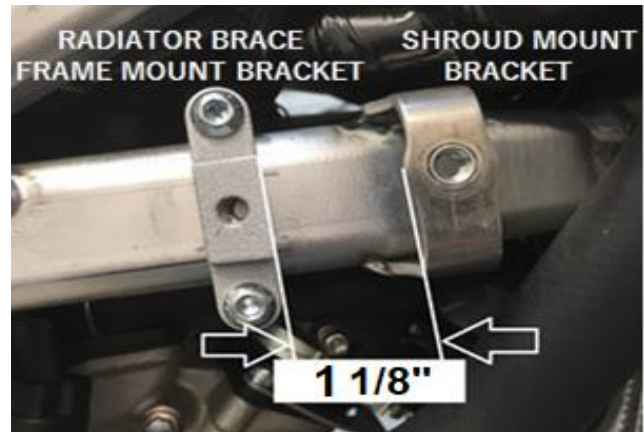


**SHOWN AFTER TRIMMING**



### RIGHT SIDE-

Place the back half of the frame mount bracket on the backside of the small frame spar.  
Use two of the 6mm x 25mm Allen bolts to fasten the front half of the frame mount bracket to the back half. Position the bracket 1 1/8" behind shroud mount bracket. Torque bolts to 6 ft./lbs.



Install the rubber isolator grommet in the 1/2 inch hole of the Radiator Brace. Place the Radiator Brace into position by sliding in under tab as shown.



Install the shouldered Allen bolt into the rear hole of the radiator brace and torque to 6 ft./lbs.  
Install the radiator shroud. Use two of the 6mm x 18mm bolts and washers for the shroud's front upper and lower holes. Install the remaining stock shroud bolts.  
Tighten all the shroud bolts to the O.E.M. spec.

**LEFT SIDE-**Same as Right Side.  
Install seat and airbox back on bike.

**WORKS CONNECTION**

Questions?  
Call us at 530 642-9488